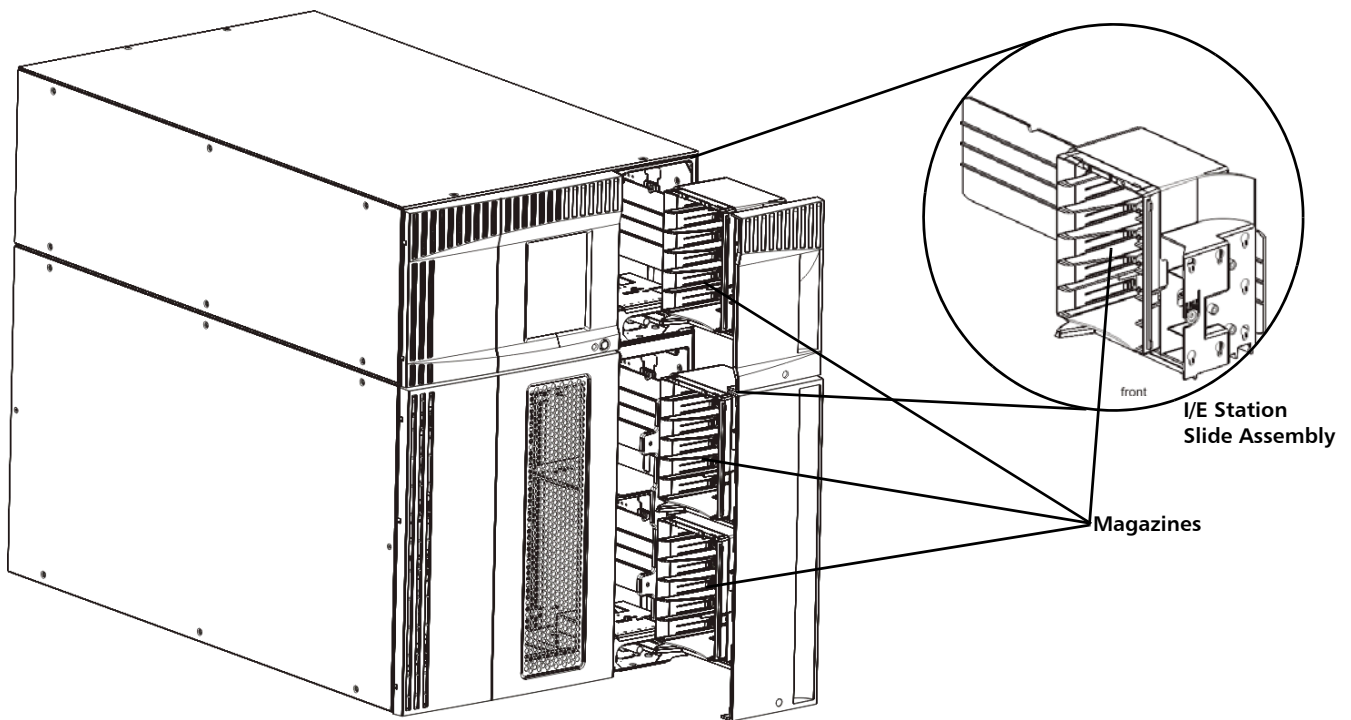# Quantum Scalar i500 Magazine Replacement

These instructions explain how to replace the magazine inside an I/E Station Slide Assembly.

The image below shows the location of the magazines:

Replacing an I/E Station Magazine

1 Take all partitions offline:

- From the Web client, select **Operations > Partitions > Change Mode**.
- From the operator panel, select **Operations > Change Partition Mode**.

2 Open the I/E station access door of the control module or expansion module.

Note: When you open the access door, the library becomes disabled (the robot assembly does not function). When you later close the access door, the library will function normally.

3 Remove the old tape magazine from the I/E station slide assembly.

While supporting the I/E station slide assembly, grip the middle of the tape magazine, several slots lower than where the barcode is located, and pull the magazine out of its container.

4 While supporting the I/E station slide assembly, insert the new tape magazine into the slide assembly, with the barcode at the top. Push the magazine all the way into its container.

5 Slide the I/E station slide assembly into the module and close the I/E station door.

The assembly should slide in easily. Ensure that the slide assembly is inserted completely into its slot, so that the door closes easily.

6 Take all partitions online.

- From the Web client, select **Operations > Partitions > Change Mode**.
- From the operator panel, select **Operations > Change Partition Mode**.